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A. Product Overview

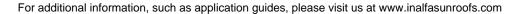
A.1.1 Features and Benefits

The Event Spoiler is the most advanced technological spoiler sunroof and is available in four models: Event 450 HS, Event 450 OE, Event 450 QF, and Event 300 QF.

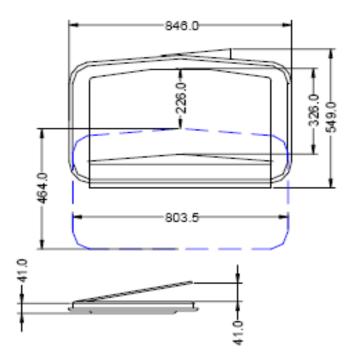
The Event Spoiler gives you a safe and reliable installation, it passed all TUV Tests related to FMVSS and meets or exceeds all applicable FMVSS-Federal Motor Vehicle Safety Standards.

Event Series Spoilers

- 1. Illuminated Switch with One Touch™
- 2. Venus® Glass Panel
- 3. Integrated Wind Deflector
- 4. 450 HS is equipped with a Sliding Sunshade and built in louvered handle
- 5. Built in water management system
- 6. Auto Close



A.1.2 Technical Drawing



	300 QF	450 QF	450 OE	450 SS
Template	15.75 x 29.5	19 x 32.25	19 x 32.25	19 x 32.25
Overall Frame	17 x 30.5	20 x 33.5	20 x 33.5	20 x 33.5
Overall Glass	15.125 x 28.75	18.25 x 31.75	18.25 x 31.75	18.25 x 31.75
Trim Panel	20.125 x 31.5	25 x 34.75	n/a	32.75 x 34
Trim Panel DLO	12.625 x 23	12.5 x 23	12.5 x 23	14.5 x 24.75

2



Product Overview

B. Preface

B.1 Event Spoiler Operating Instructions

The Event Spoiler can be operated in two modes *Continuous* and *One Touch*™.

Continuous mode allows the Event Spoiler to be operated by holding down the operating switch in either direction. Releasing the switch will stop the glass panel immediately.

One Touch™ mode allows the Event Spoiler to be operated without holding the operating switch down and can be canceled by any switch activation.

- To **Open**, tap the operating switch on the backside of the switch marked with a white spot. The glass panel will go to a fully opened vent position. A second tap will fully open the roof. If desired, the sunshade can be closed in this position
- To **Close**, tap the operating switch on the front side of the switch. The glass panel will move to the fully opened vent position. A second tap will fully close the roof.

Additional Features

<u>Auto Close</u> function allows the sunroof to close automatically when switching off the vehicles ignition. During the Auto Close function, simply depress the switch to cancel, this will return the glass panel to the position it was in prior to the start of the Auto Close function, depressing the switch again will reactivate the Auto Close.

<u>Protective Stop Position</u>: The Event Spoiler Sunroof is also protected against obstructions fixated on top of the car. If the glass panel hits a hard object it will stop moving immediately, this is a new stop position. After taking the object from the roof of the car bring the roof to the full open position and hold the switch for five (5) seconds, the glass panel will move to the original fully open position.

B.2 Initialization Procedure

To initialize, the following closed position must be defined.

Turn on ignition

In the closed position operate the front button of the switch until the relay clicking noise is noticed (Max 5 seconds).

To complete the initalization process, the glass panel must be moved to the fully opened position using One Touch™ mode.

3

Preface

C. Installation Instructions

C.1 Determine Application

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Determine the application by referring to the Assist Program or the Application Chart for that particular vehicle.

Consideration should be given to dome lights and ribbed formed roof skins.

If you are unsure of an application and you have access to the vehicle; the headliner may need to be removed if the vehicle is unfamiliar.

C.2 Pre Installation Inspection



Before you proceed, check to insure that you have all the components for a complete installation. Also, insure that none of the components have been damaged in shipping.

Check for the following:

Spoiler, Sunshade, Louver, Substrate, Hardware Bag







At this time, using a 12v power source, test the functionality of the sunroof unit.



Note: Leave the glass panel in the closed position during installation. Do not remove the motor.

To initialization the SCU see 'Initialization Procedure' in the Preface Section.

C.3 Vehicle Prep for Installation



Disconnect the negative side of the battery

Protective Covers (Interior)

Place protective covers on the following: Carpeting

Steering Wheel Instrument Panel

Seats

Removal of Interior Trim

Remove the following items: Sun visors / Retaining Clips Dome Lamps Coat Hooks

Protective Covers (Exterior)

Place protective covers on the following:

Hood Doors

Deck Lid

Exterior Glass

Rear of Roof

Clean Exterior

C. Installation Instructions



C.4 Sunroof Location

Prior to aligning the substrate, check the roof bow location and the interior wires.

Position the substrate against the factory headliner. Allow for consoles and sun visors when determining the position. From the front center of the substrate opening, mark and make an up ding.



From outside the vehicle locate the up ding and measure 2 1/4" forward and mark. Align the front edge of the cutting template with the mark.



Using a grease pencil mark a line on the roof skin, follow the outside edge of the template.



Remove the template.

Using 2" wide tape, apply the tape to the roof skin approximately an 1/8" outside of the marked line of the cutting template.

Caution: Pay close attention to Side Curtain Airbags and Roof Bows.

C.5 Removal of Roof Bows and Roof Insulation

Using a wide putty knife with the corners ground off, remove any roof insulation or silencer material.

Break the bond between the roof bows and the roof skin using an automotive windshield removal kit. These kits may be purchased through your local glass company or use .035 piano wire.

Insert a protective plate between the roof skin and the roof bow at the side rail, to prevent damage to the roof skin.

Cut the roof bows flush with the factory side rails using aviation snips or other cutting tools. NOTE: Retain roof bow for later use if dome lamp is mounted on roof bow.





Using an air chisel, cut a starter hole approximately 3" in diameter in the center of roof opening.

Using Bosch Shears, cut your opening approximately 1" inside of the marked line.

Using Bosch Shears, make your final cut by cutting on the marked line.

Note: When cutting with Bosch shears, always cut in counter clockwise direction.

C. Installation Instructions

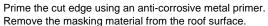
C.7 Mainframe / Clamp Frame Installation



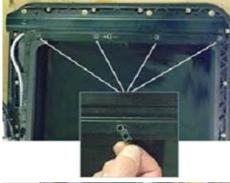
Remove 4 screws retaining the lower clamp frame to the mainframe. Remove 1 motor screw, the Motor remains in place.



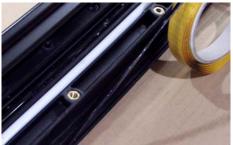
Pre-fit the Spoiler unit into the roof opening to insure that the opening is a minimum of 1/16" larger than the mainframe.



Reminder: Always peel the masking tape towards the opening to prevent the paint from flaking.



Insert the eight (8) speed clips to the mainframe as shown.



Apply the supplied butyl to the leading inner edge of the flange on the mainframe. Remove tape showing the butyl.

C. Installation Instructions

C.7 Mainframe / Clamp Frame Installation cont.

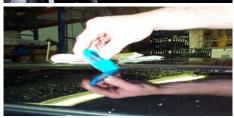


Optional Method:

Apply a 1/4" bead of non-corrosive silicone to the underside of the mainframe. Care should be taken to insure a continuous bead.



Position the mainframe into the roof opening from the outside of the vehicle.



Clean off any excess silicone around the frame edge.

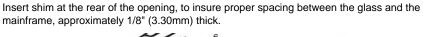


C.7.2 Install the Mainframe to the Trim Ring

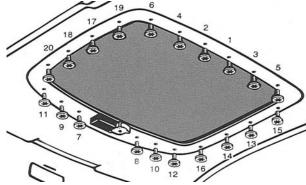
From inside the vehicle raise the clamping frame to the Mainframe. Attach the front of the clamping frame around the motor, then attach to the mainframe.



Position the rear portion of the clamp frame to mounting frame and attach the retaining screws.







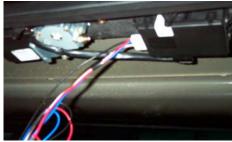
Caution: Over tightening the screws will cause the roof skin distortion and under tightening could cause improper compression.

C. Installation Instructions

C.8 Electrical



Connect the harness to the SCU.



Connect the SCU to the clamp frame.

Dual lock is provided for the SCU attachment to the clamp frame.



Connect the ground wire to the front header.



Route the harness wires down the A-post. Tape the wires into place.

Connect the red and blue power wires to the vehicles ignition harness.

ConnectorPower with ignition offPower with ignition onWire Number 1 (Red)12V12VWire Number 2 (Black)GroundGroundWire Number 3 (Blue)0V12V

C. Installation Instructions

C.9 Substrate Prep.

C.9.1 Removing the Sunshade from the substrate

Pull the sunshade forward. Using a hook tool release the side blocks on one side, lift and pull the sunshade from the guides.



Tape the track guides with masking tape to avoid prolonged clean up.



Pre spray glue to the leading edge for headliner retention.



C.9.2 Substrate mounting



Install substrate to the mainframe using a T-20 torque bit driver.

Install all 10 T-20 substrate retaining screws.

C. Installation Instructions

C.10 Wrapping the Sunshade



Cut a 24 x 30 inch piece of headliner material and spray, with trim adhesive, the backside and edges of the sunshade panel. Place the shade panel off to the side and spray the rest of the headliner material with trim adhesive.



Spray glue to the face side of the sunshade and headliner material.



Return the shade panel to the glued side of the headliner material then turn the shade panel with the headliner material over. Starting in the center smooth and pull the fabric from the center to the outer edges.



Turn the shade panel over and adhere the material to the side edges as shown. Trim away any extra material.



Wrap the material over the rear and front edge of the sunshade.



Trim material from the shade slide block holes and louvers for the shade handle.





Install the handle with provided press nuts (4).



Finished product

C. Installation Instructions

C.11 Wrapping the Headliner



Trim the factory hardboard headliner; allowing for substrate clearance.

Measure enough material to cover the headliner board.

Apply trim adhesive to the back side of the new headliner material Allow 5 - 10 minutes for both glues surfaces to set-up. (Glued surfaces will feel tacky to the touch)

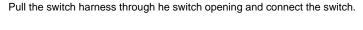
Use Headliner Material that meets FMVSS 302 Specification (Flammability)



Trim the excess material around the outer edge, visors, consoles and handles of the headliner board.



Install the headliner into the vehicle.





Insert the switch into the substrate.

Install the visors and retaining clips; insuring that the headliner is properly positioned.

C.12 Wrapping Opening.



Pre glue the headliner material in the area to be wrapped.

Cut relief cuts in all four corners.





Pull and tack the headliner material to the leading edge.

C. Installation Instructions

C.12 Wrapping Opening Cont.



Trim the headliner material leaving enough material for wrapping the leading edge.



Tuck the material using a tucking tool.



Complete interior build up.

C.13 Sunshade Installation



Place the Event Spoiler unit into the open position.

From outside of the vehicle, position the sunshade clips into the track guides.



Pull the sunshade forward to insure proper function.



Cycle the Event Spoiler to test for proper function.

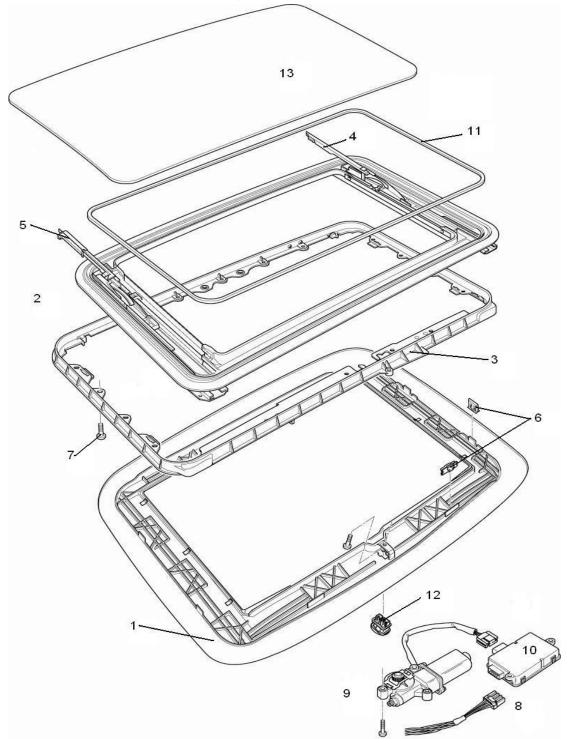
Clean the interior of the vehicle.

Water test the Event Spoiler.

Notes:

Notes

inalfa EVENT 300 Compact QF/FF



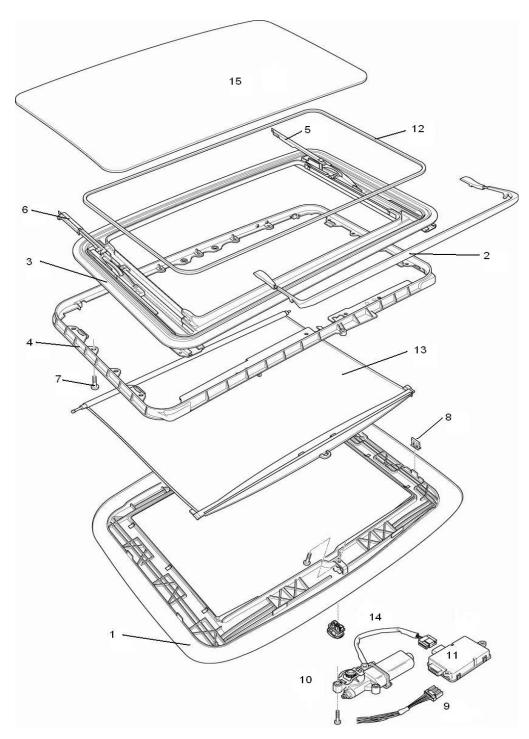


Index No	Description	Repair Code	Part Number
1	Trim Ring Assy w/ Fastening Clips	TR300	2400444A70
2	Main Frame w/ Mechanism	MF300QF	3800202A70
3	Clamp Frame w/ Trim Ring Brackets	CF300QF	3800203A70
4	Locking Slider LH	LSL	4110115A70
5	Locking Slider RH	LSR	4110116A70
6	Set of Fastening Clips	FC300	4180165C00
7	Screw Kit	SK300	4180170A11
8	Wiring Harness Electronic	WHE300	4200089A11
9	Motor Assy Electronic	MTR300QF	5380040A70
10	SCU	SCU300QF	6070016A70
11	Main Seal	MS300QF	7400673A70
12	Operating Switch	OS300QF	8050050A70
13	Glass Assy	GA300QF	8840191A70

Not shown on diagram:

BUTY	10800040A70
HKE300	4180172A11
	4180171A11

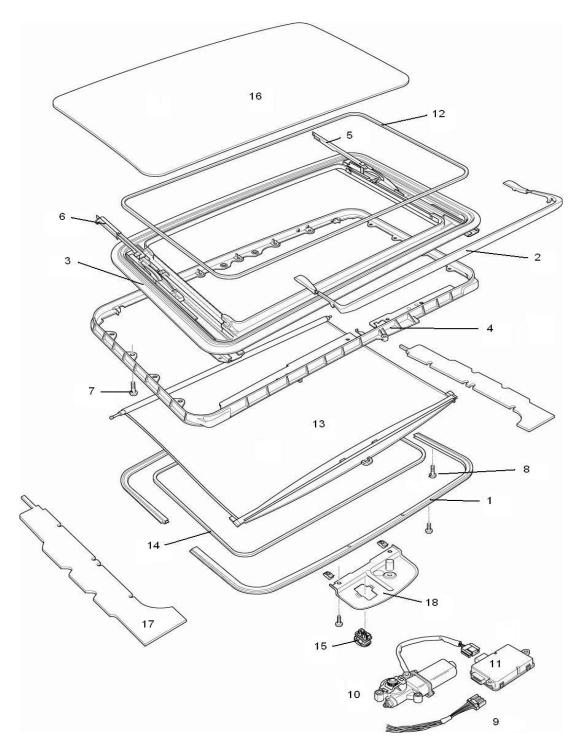
inalfa event 450 Plus QF/FF





Index No	Description	Repair Code	Part Number
1	Trim Ring Assy w/ Fastening Clips	TR450QF	2400443C00
2	Wind Deflector Assy		N/A
3	Main Frame w/ Mechanism	MF450QF	3800197C00
4	Clamp Frame w/ Trim Ring Bkts	CF450QF	3800198C00
5	Locking Slider LH	LSL	4110115A70
6	Locking Slider RH	LSR	4110116A70
7	Screw Kit	SK450QF	4180163A11
8	Set of Fastening Clips	FC450QF	4180165C00
9	Wiring Harness Electronic	WHE450QF	4200089A11
10	Motor Assy Electronic	MTR450QF	5380040A70
11	SCU	SCU450QF	6070016A70
12	Main Seal	MS450QF	7400672A70
13	Rollo Assy	RA450QF	7500012A70
14	Operating Switch	OS450QF	8050050A70
15	Glass Assy	GA450QF	8840190A70
	Not shown on diagram:		
	Butyl Seal	BUTY	10800040A70
	Fitting Hardware Kit Electronic	HKE450QF	4180168A11



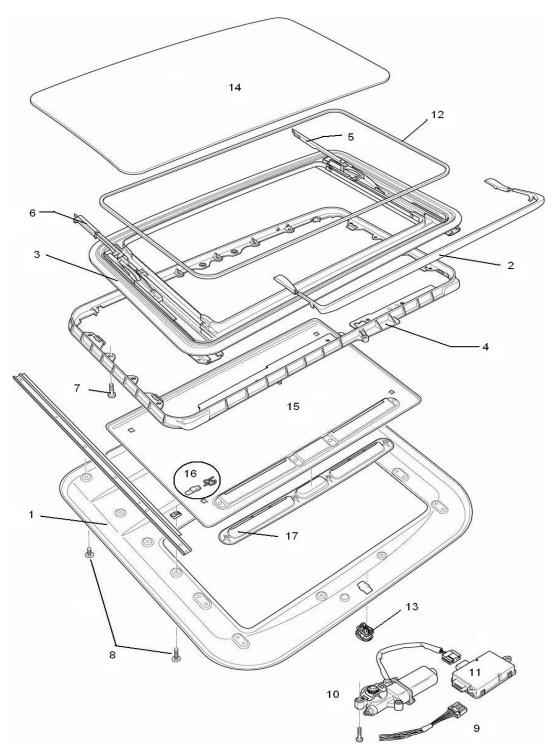




Index No	Description	Repair Code	Part Number
1	Wrap Frame Assy	WFA450OE	3800199A70
2	Wind Deflector Assy		N/A
3	Main Frame w/ Mechanism	MF450OE	3800201A70
4	Clamp Frame Assy	CF450OE	3800200C00
5	Locking Slider LH	LSL	4110115A70
6	Locking Slider RH	LSR	4110116A70
7	Screw Kit	SK4500E	4180166A11
8	Wrap Frame Screws	WFS450	4180167A11
9	Wiring Harness Electronic	WHE450OE	4200089A11
10	Motor Assy Electronic	MTR450OE	5380040A70
11	SCU	SCU450OE	6070016A70
12	Main Seal	MS450OE	7400672A70
13	Rollo Assy	RA450OE	7500012A70
14	Locking Strip	LS450OE	7980003A70
15	Operating Switch	OS450OE	8050050A70
16	Glass Assy	GA4500E	8840190A70
17	Protection Pads	PP450OE	6100003A70
18	Switch Plate Assy	SPA450OE	6400308A70
	Not shown on diagram:		
	Butyl Seal	BUTY	10800040A70
	Fitting Hardware Kit Wrap Electronic	HKE450OE	4180169A11

Butyl Seal	BUTY	10800040A70
Fitting Hardware Kit Wrap Electronic	HKE450OE	4180169A11

inalfa EVENT 450 Plus HS/FF





Index No	Description	Repair Code	Part Number
1	Cover-Assy P177 H/S	CA450HS	2400479E41
2	Wind Deflector Assy		N/A
3	Main Frame w/ Mechanism HS	MF450SS	3800206A70
4	Clamp Frame Assy	CF450OE	3800200C00
5	Locking Slider LH	LSL	4110115A70
6	Locking Slider RH	LSR	4110116A70
7	Screw Kit	SK450HS	4180166A11
8	Fastener Bag	FB450HS	4180191C00
9	Wiring Harness Electronic	WHE450HS	4200089A11
10	Motor Assy Electronic	MTR450SS	5380040A70
11	SCU	SCU450SS	6070016A70
12	Main Seal	MS450SS	7400672A70
13	Operating Switch	OS450SS	8050050A70
14	Glass Assy	GA450SS	8840190A70
15	Panel-P177 Hardshade	PHS450SS	6200970C41
16	H/ware Bag Sunshade Spring	HBSSP450HS	4180173A11
17	Louver-Assy P177 H/S	LA450HS	4980004A70

Not shown on diagram:

Butyl Seal	BUTY	10800040A70
Fitting Hardware Kit Wrap Electronic	HKE450OE	4180169A11
Kit-Base P177 H/S	KHS450SS	4730156A00
Kit-Base P177 Trim	KT450SS	4730215A00
Screw-P177 Hardshade	SCR450HS	7310118A70

F. Service Set Instructions





Removal:

Cycle the glass panel into the open position. Allowing access to the four (4) T-25 torx screws.

Remove four (4) T-25 torx screws, save for new glass installation.

Remove the Glass Panel.



Install:

Install the new glass panel using the existing four (4) T-25 glass screws. Apply a thread lock material before reattaching the screws.





Removal:

Cycle the glass panel to full slide open position.

Pull the sunshade forward.

With a hook tool release the side blocks from one side, lift and pull the sunshade from the sunroof housing.

Wrap the new sunshade with matching headliner material (see C10. Wrapping the Sunshade)



Install:

With the sunshade in position, insert the sliding blocks on one side, pull opposite the sliding blocks inward and engage into the mechanism guides.

Re-install the Glass Panel (see D.2.1).





Removal

Open the Glass Panel.

Remove the plastic WD cover at the rear end of each WD spring.



Deflect the wind deflector rearward and up to release from the mechanism guide.

F. Service Set Instructions



F.3 Wind Deflector cont.

Install

Insert the wind deflector arms into slots in the mechanism guide.

Pivot the wind deflector forward and down

Re-attach the plastic wind deflector covers by snapping them into position.

Close the glass panel to check for proper function.

F.4 Locking Sliders



Removal

Remove Glass Panel (see D.2.1)

Remove both locking sliders from the mechanism by sliding it to the front. If at one side the locking slider is not broken break the part as shown in image.

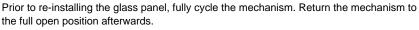


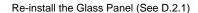
Install

Slide the new locking slider from the front side in a backwards movement on the mechanism.



Click the front hook of the locking slider on the mechanism.







F.5 Mechanism LH/RH

Removal

Remove Glass Panel (see D.2.1).

Remove the Headliner substrate assembly.



Remove the motor connector from the SCU.

Remove the clamp frame and motor; take the frame assembly out of the vehicle and lay the frame assembly upside down on a bench.

Clean the roof skin of the vehicle

F. Service Set Instructions



F.5 Mechanism LH/RH

Removal continued

Remove the four plastic pop rivet caps using a hook tool. (450 Series only)



Drill out the four rivets, retaining the mechanism guides to the mainframe. (450 Series only)



Remove the mechanism guide and drive cable center plate T-25 torx screws.



Remove the drive cable from the mainframe.

Lift the guide and cable mechanism from the mainframe.



Install

Replacement component.

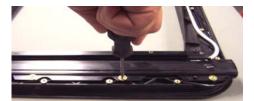
Position the new mechanism assemblies, drive cables and tubes. Ensure the mechanisms are in the fully closed position. Align the drive tubes and return tubes correctly.



Apply super glue along the sides of each of the four tubes; bonding the tubes to the frame.

Re-install the guide screws and the Drive Cable Center Plate.

Re-install the frame assembly in the vehicle and mount clamp frame (See- C7 Mainframe / Clamp Frame Installation)



Re-install the motor, ensure the mechanisms still are in the full closed position (locking sliders fully forwards) and re-connect the connector to the SCU.

Cycle the unit, checking for correct operation and alignment.

Re-install the glass panel (See D.2.1)

Re-install the substrate and headliner or trim ring (See- C.9.2 Substrate mounting.)

F. Service Set Instructions





Tools required to remove the SCU & motor.

For 450 HS use the Scuw Driver tool.



Disengage the switch from the headliner/trim ring.



Using a hook tool pull the material from backside of the hardboard. (450HS only)





Carefully peel back the headliner material to gain access to the attachment screws. (450 HS only)



Remove the T-25 screws retaining the bezel to the mainframe. (450 HS only)



Remove enough screws so the bezel can be deflected downwards, to gain access to the motor assembly. (450 HS only)

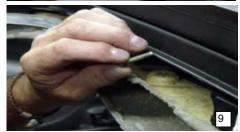
F. Service Set Instructions



F.6 Motor Removal / Install cont.



Remove the motor from the mainframe by removing the three(3) T-25 screws.



Retain the three(3) T-25 screws for the motor replacement.



Remove the motor assembly.

Re-install the motor following steps 10 thru 1.

Re-install the headliner.



F.7 SCU Removal and Replace

Follow the motor removal procedure steps 1 thru 7.

Disengage the SCU from the mainframe.



Unplug the harness connector from the SCU.



Unplug the motor connector from the SCU and replace the SCU.

Follow the removal procedures for reattaching the SCU and motor assembly.

Re-install the headliner.

Tuck the headliner material into position.

F. Service Set Instructions

F.8 Seal Removal

Removal

Cycle the Glass Panel to full slide open position.

Using a screwdriver, lift the seal section from the mainframe.



Remove the seal section from the mainframe.

Clean and remove any excess silicone from the seal retaining channel.



Install

Apply a 3mm bead of silicon adhesive in the outer corner of the frame groove.

Apply an additional bead of silicon adhesive in the inner corner of the groove along the front of the frame.



Insert the new seal, starting in the four corners. equally dividing the seal.

Insert the Seal in between the corners. Ensure that the seal is not pulled out or pressed down in the corners. Cycle the glass panel during the mounting of the seal; to achieve easy access.

Cycle the glass panel to closed position and allow for a minimal of 4 hours currying time.

G. Trouble Shooting Guide

Mechanical Failures		
Problem	Possible Cause	Solution
Panel misaligned LH/RH	Timing of drive cables incorrect	Re-time drive cables
Glass panel stopping prematurely.	Obstacle in mechanism or guide rail	Remove obstacle
Cable ratcheting	Check the motor and cable tube at motor bracket and motor insert	Align cable tube to motor bracket and re- install motor properly.

Electrical Failures		
Problem	Possible Cause	Solution
Operating of the sunroof is possible, no auto close, no one touch	SCU in degraded mode due to malfunction	Refer to B.2. Re-initilization Procedure
SCU makes clicking noise but panel will not move	Low voltage	Check power supply
Panel is sliding too slowly. With a 13.5v power supply, the panel should not take more than 7sec. To close from fully opened position.	Weak battery Misaligned panel creating drag Weak motor Dirty mechanism	Change or replace motor Clean and grease mechanism or replace.

Rattling Noise		
Problem	Possible Cause	Solution
Hardshade	Loose attachment screws	Tighten all T-25 attachment screws
Sunshade rattling	Check for felt pads on sunshade	Add felt pads to sunshade
Rattle in motor area	Loose screws on motor	Tighten screws or replace

Wind Noise			
Problem	Possible Cause	Solution	
Excessive wind noise when the panel is in	Panel seal not tight to glass panel		Locking slider broken, replace Locking Slider
the closed position	inel seal not light to glass panel		Seal deformed, replace seal

Water Leaks		
Problem	Possible Cause	Solution
Water coming through panel opening	Panel seal not tight to glass panel	Locking slider broken, replace Locking Slider
area or headliner wet	Failer sear not tight to glass paner	Seal deformed or damaged, replace seal

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Trouble Guide

G. Trouble Shooting Guide

Testing Electrical Components

Make sure that during the test of electrical components the Inalfa EVENT Spoiler is connected to a 12V source.

If the roof is installed in a car, the battery needs to be connected and operable. During test period, the ignition/accessory switch must be on. This test can be accomplished with a voltage meter or test light.

Inspect and make sure that the fuses are not blown.

Cable harness and motor inspection requires the removal of the headliner.

Wire Harness SCU to Battery

	Connector	
	mber 1 (red)	
Wire nur	mber 2 (black)	
Wire nur	mber 3 (blue)	•

Power on wire if ignition is off
12V
Ground
0V

Power on wire if ignition is on	
12V	
Ground	
12V	

Motor

Disconnect the motor wire from the SCU. If the mechanism is jammed remove the motor from the frame. Use a double wire of sufficient length, connect directly to battery and inspect the motor for proper operation in both directions. This is done by reversing the connection of the double wire. The motor has an inbuilt thermal cut-out device that automatically switches the motor off during periods of overload. After a cooling down period the motor will function properly.

SCU

Testing is covered in the electronic trouble chart. The following failures could be a result of a defective SCU

No action on continues operation One Touch operation inoperative Auto Close function inoperative No action on continues operation One Touch operation inoperative

After replacing the SCU, the SCU must then be re-initialized. Proceed with the electronic trouble chart if the problem is not solved by initialization.

Re-initialization of the SCU

To re-initialize, the following closed position must be defined.

Turn on ignition.

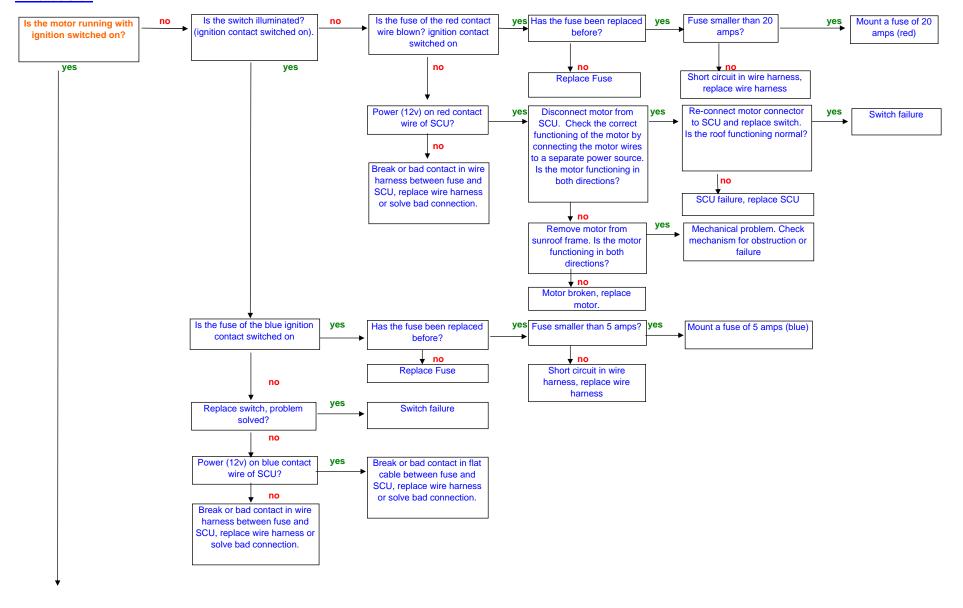
In the closed position operate the front button of the switch until the relay clicking noise is noticed (Max 5 seconds).

To complete the reinitalization process, the glass panel must be moved to the fully opened position using One Touch™ mode.

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Trouble Guide

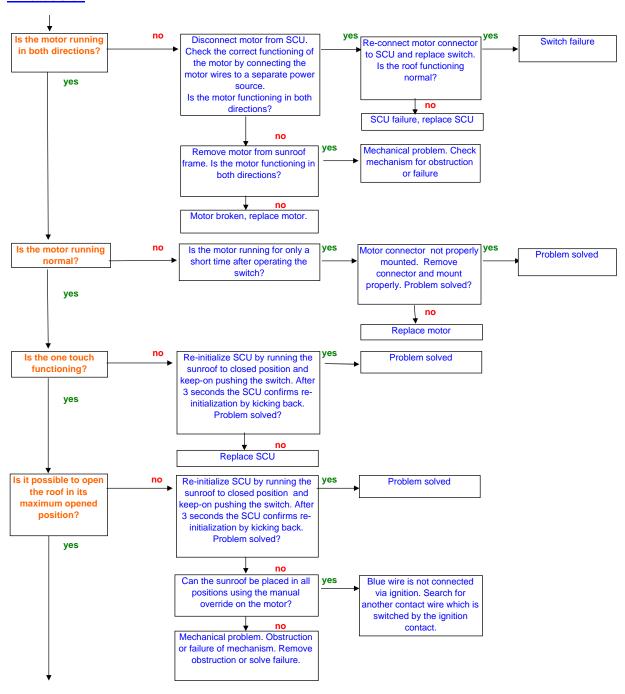
H. Trouble Chart



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Trouble Chart

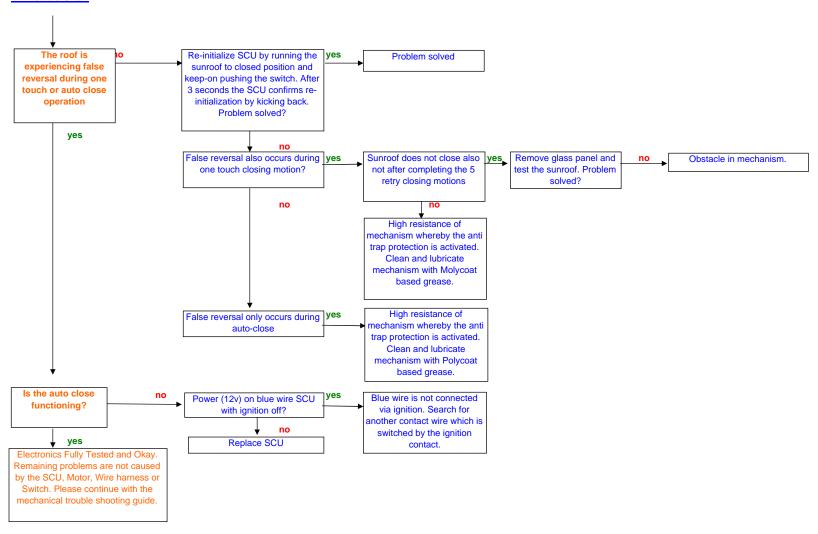
H. Trouble Chart



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Trouble Chart

H. Trouble Chart



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Trouble Chart

Inalfa Event Spoiler Series Installation and Service Manual I. Inspection Sheet

Inalfa Event Spoiler Series Installation and Service Manual

An inspection report will help reduce the number of complaints from your customer. Be sure the vehicle is clean and the Owners Manual is placed in the glove box prior to delivery.

inal	fa	Inspection She	eet	
Serial #:		VH#:		
Date:		Dealer:		
Yr/Make/Model:		Mileage:		
Inspection by:		Installation by:		
Stock #:		VIN #:		
Type of Roof:		Wind Deflector:	Yes	No
Power Wires:	Hot Switched	Switch Location:		
Cut line:		Headliner Used:		
Inspection before	Install			
		ОК	REJECT	REJECTION OK'd
Examine entire vel	hicle for dents, dings and scratches			
2. Check all electrica	I functions of vehicle			
3. Sign off on inspect	tion form		Initial:	
	If defects are found contact sunroof manager or sales manager and have them sign off on our inspection report.		Dealer initia	l:
In-process inspect	tion (Before Headliner)			
		ок	REJECT	REJECTION OK'd
Wiring glued and to	aped correctly			
2. Check for correct v	wiring procedure and functionality			
3. Check dome light	for proper functions			
4. Note defect and re	port to installer and supervisor			
5. After correction, re-	inspect and sign form		Initial:	

inalfa al Inspection

Inspection Sheet

	OK	REJECT	REJ OKED
1. Water test Event Spoiler			
2. All plastic trim and components are properly installed?			
3. Top of roof is cleaned and waxed?			
4. Interior is cleaned of debris and glue (metal shavings in seat crevice)?			
5. Check for any tools left in car			
6. Roof operates properly:			
Roof closes from open with one touch			
Roof closes from vent with one touch			
Roof closes from open with auto close			
Roof closes from vent with auto close			
Roof auto-reverses from vent to close			
Roof auto-reverses from open to close			
7. Interior lights work:			
8. Glass panel is clean:			
Inside			
Outside			
9. Test drive:			
No wind noise			
No rattles with roof shut			
No rattles with roof open			
10. Make sure switch is secure.			