

DONMAR TSB: Proper Procedure for Installing Tape-On Accessories

1. Inspect the parts to ensure your kit is complete and free of damage or surface imperfections.
2. Verify the parts are the correct part number for the intended vehicle.
3. Test fit the parts against the vehicle [without peeling the tape liner] to ensure correct fit.
4. CLEAN the surface on which the parts are to be installed
 - a. Wash with soap and water to remove dirt and road grime
 - b. Clean with wax and grease remover
5. PREPARE the surface for proper bonding.
 - a. Ideal tape application temperature range is 70°-100° Fahrenheit. Tape application to surfaces at temperatures below 50° Fahrenheit is not recommended.
 - b. Wipe with denatured alcohol (80-90% isopropyl alcohol)
 - c. **IMPORTANT:** Apply adhesive promoter to areas where tape will adhere
use 3M 4298 adhesive promotor/primer
6. Peel the corners of the tape liner and bend them such that they can be seen on the front of the part. Expose only a small amount of tape surface. *Do not peel completely.*
7. Align part and gently press against the surface to lightly hold in place.
8. Peel the liner from behind the part and press in place
9. Apply rub down pressure to the parts in the areas where the tape is applied. Take care not to scratch the finish on the parts.
NOTE: VHB® adhesive bond strength is dependent on the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact and thus improves bond strength.
10. Adhesive must be allowed to cure for at least 72 hours for full strength and permanent bonding. Do not wash the vehicle or soak the part with water or chemicals for at least 72 hours.

Failure to follow proper installation procedures and may result in the part falling off. Tape-on accessories are covered by manufacturer's limited warranty against defects in materials and workmanship. This warranty does not cover parts which don't adhere to the vehicle due to improper installation