

DRILL-XL5-1/8

12 pc 1/8in dia XL5 Twist Drills

XL5 Super Drill



for penetrating
Ultra High Strength (Boron) Steel

another fine specialty tool from

DONMAR
SUNROOFS & ACCESSORIES
1-800-SUNROOF

IMPORTANT: run drill at low speeds - under 10,000 rpm. Use appropriate cutting lubricant such as AnchorLube G771

WARNING: Cutting tools may shatter. Always wear approved safety glasses and mask when cutting.

Having trouble drilling holes? Many newer vehicles contain Ultra High Strength (Boron) Steel, which is 4 times stronger than regular high strength steel, allowing car companies to reduce weight and significantly increase body rigidity. UHSS is now being used for structural cant rails and cross-bow stiffeners, making bracket mounting for sunroofs and overhead video systems far more difficult.

Premium high strength steel NOMO treated XL5 twist drills penetrate boron steel sheet metal with ease, again and again, outlasting and outperforming expensive carbide or titanium bits which quickly chip or dull. Self-centering 135 degree split point tip starts fast and does not walk or skate. These drills cut faster and last longer than standard high speed steel, titanium coated, and even carbide drills. *This is no ordinary drill bit.*

DONMAR
HAS IT!
1-800-786-7663
904/731-3393 • fax 904/731-0004

DONMAR Enterprises, Inc · 7980 Bayberry Road · Jacksonville, FL 32256

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